

**WCN-0805IR-0E-1000****SPECIFICATION**

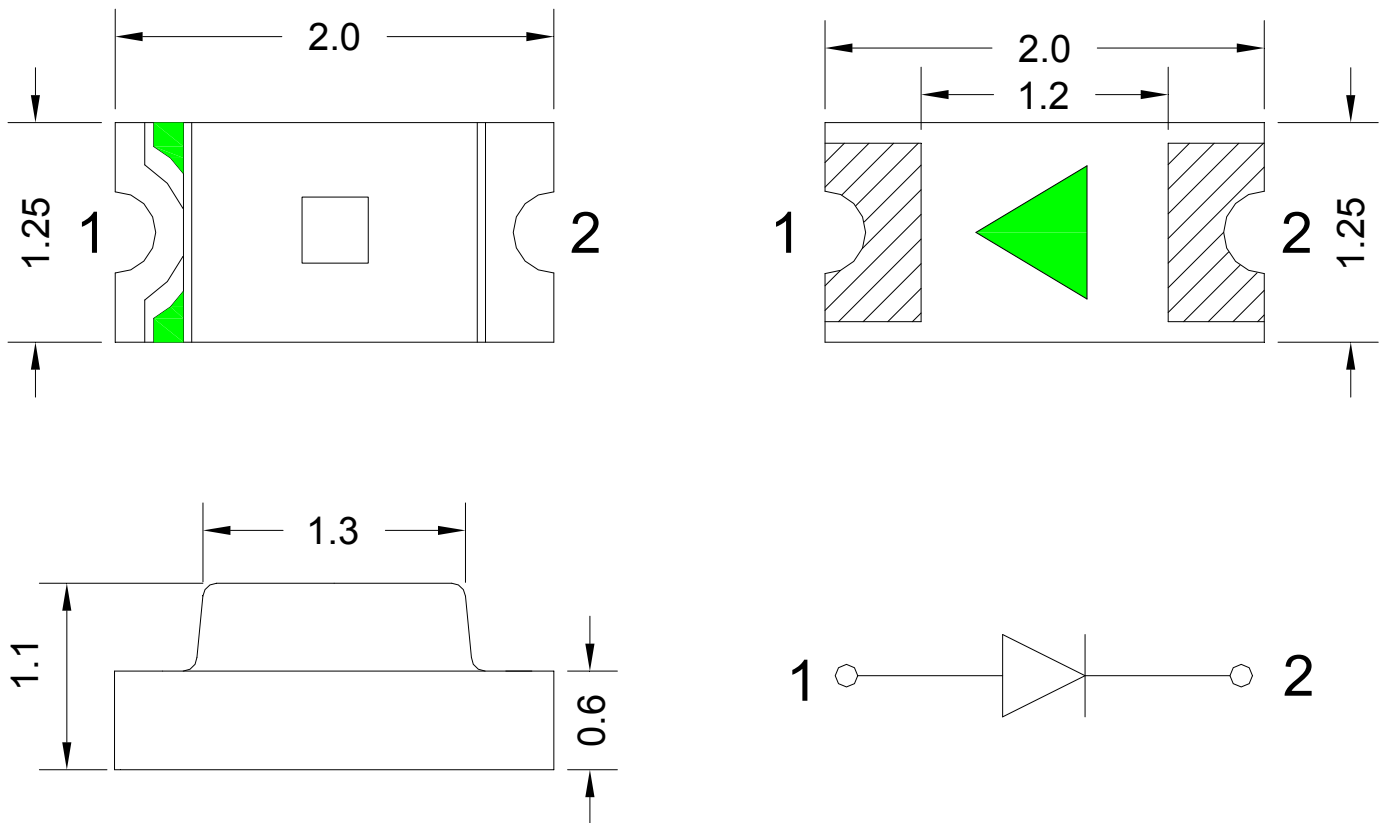
| WCN                 |                        |   | CUSTOMER<br>Confirmed |
|---------------------|------------------------|---|-----------------------|
| Prepared by         | Checked by             | Approved by   |                       |
| LiuGuo<br>2018-11-9 | ZhangChun<br>2018-11-9 |  |                       |



**Description**

- ◆ Viewing angle:130 deg
- ◆ The materials of the LED dice is AlGaAs
- ◆ 2.0mm×1.25mm×1.1mm
- ◆ RoHS compliant lead-free soldering compatible

**Package Outline**



**NOTES:**

1. All dimensions units are millimeters ;
2. All dimensions tolerances are  $\pm 0.2\text{mm}$  unless otherwise noted.

## Absolute Maximum Ratings at Ta=25°C

| Parameter               | Symbol | Rating    | Units |
|-------------------------|--------|-----------|-------|
| Power Dissipation       | Pd     | 57        | mW    |
| Forward current         | IF     | 30        | mA    |
| Peak Forward Current    | IFP    | 100       | mA    |
| Reverse voltage         | VR     | 5         | V     |
| Electrostatic Discharge | ESD    | 1000      | V     |
| Operating temperature   | Topr   | -30~+85   | °C    |
| Storage temperature     | Tstg   | -40 ~+100 | °C    |

## Electrical/Optical characteristics at Ta=25°C

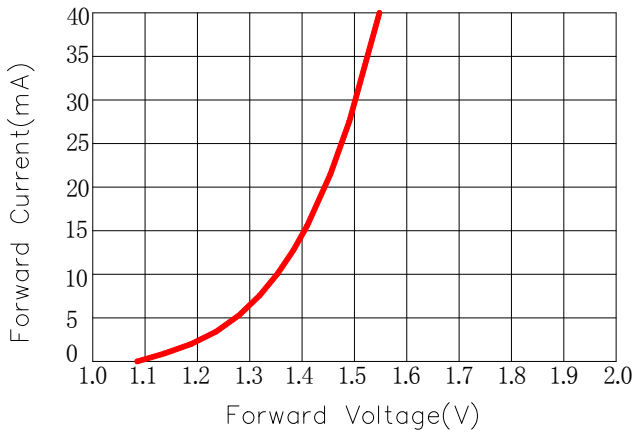
| Item                     | test condition | Symbol         | Value |      |      | Unit    |
|--------------------------|----------------|----------------|-------|------|------|---------|
|                          |                |                | Min.  | Typ. | Max. |         |
| Forward voltage          | If=20mA        | Vf             | 1.3   | --   | 1.5  | V       |
|                          |                |                | 1.5   | --   | 1.7  | V       |
|                          |                |                | 1.7   | --   | 1.9  | V       |
| Radiant Intensity        | If=20mA        | IE             | 0.8   | --   | 1.2  | mW/sr   |
| Peak Emission Wavelength | If=20mA        | $\lambda_p$    | 1000  | --   | 1030 | nm      |
| Reverse current          | Vr=5V          | Ir             | --    | --   | 10   | $\mu$ A |
| Viewing angle at 50% Iv  | If=20mA        | 2 $\theta$ 1/2 | --    | 130  | --   | Deg     |

### NOTE:

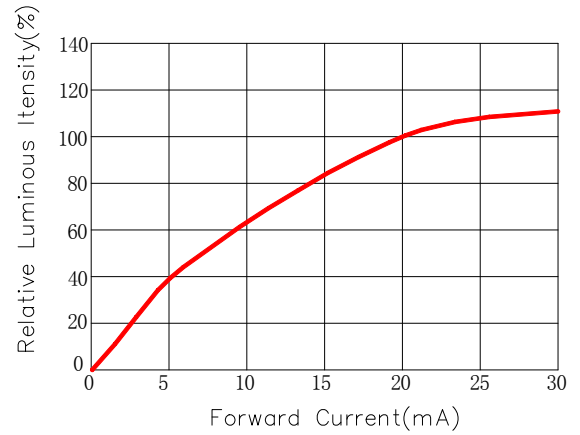
- 1.1/10 Duty cycle, 0.1ms pulse width.
2. The above forward voltage measurement allowance tolerance is 0.1V.
3. the above luminous intensity measurement allowance tolerance  $\pm 10\%$ .

## Optical characteristics curves

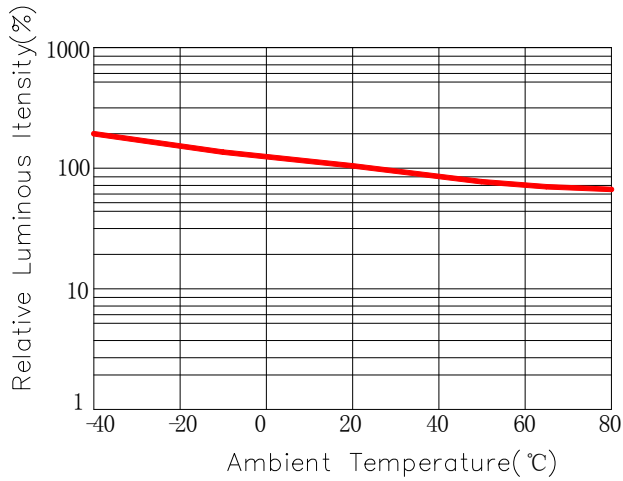
### Forward Current VS Forward Voltage



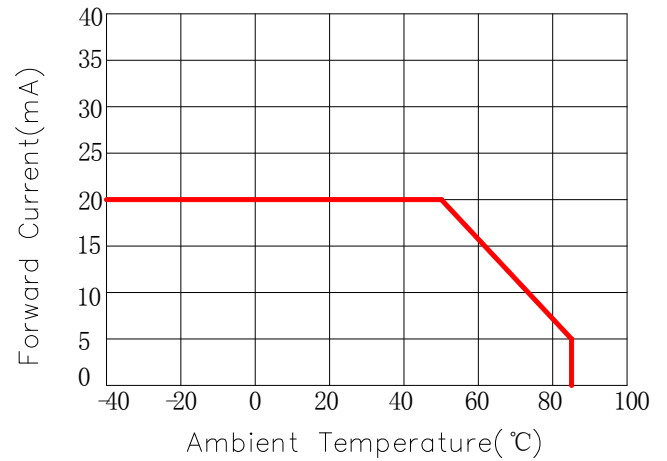
### Relative Flux VS Forward Current



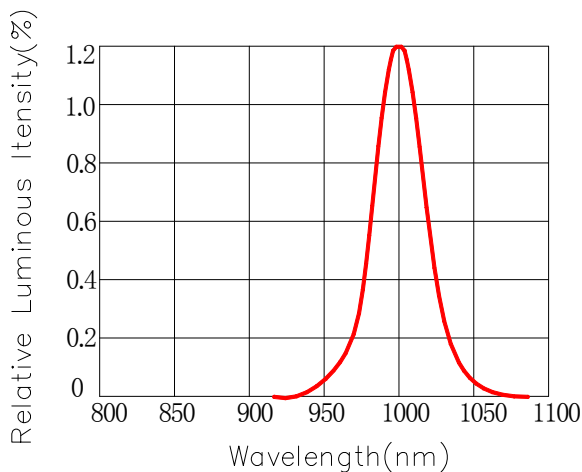
### Relative Flux VS Ambient Temperature



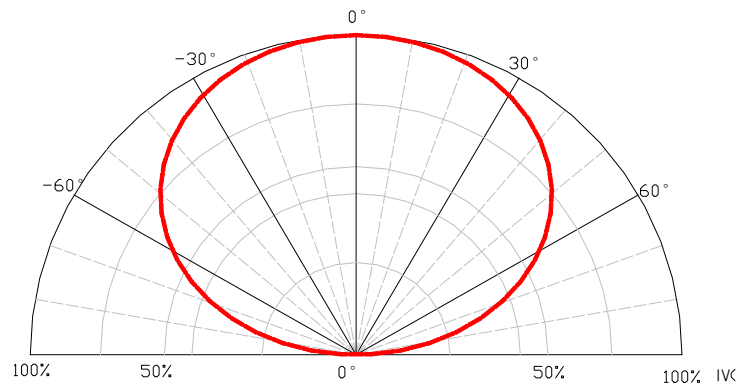
### Forward Current VS Ambient Temperature



### Relative Spectral Distribution

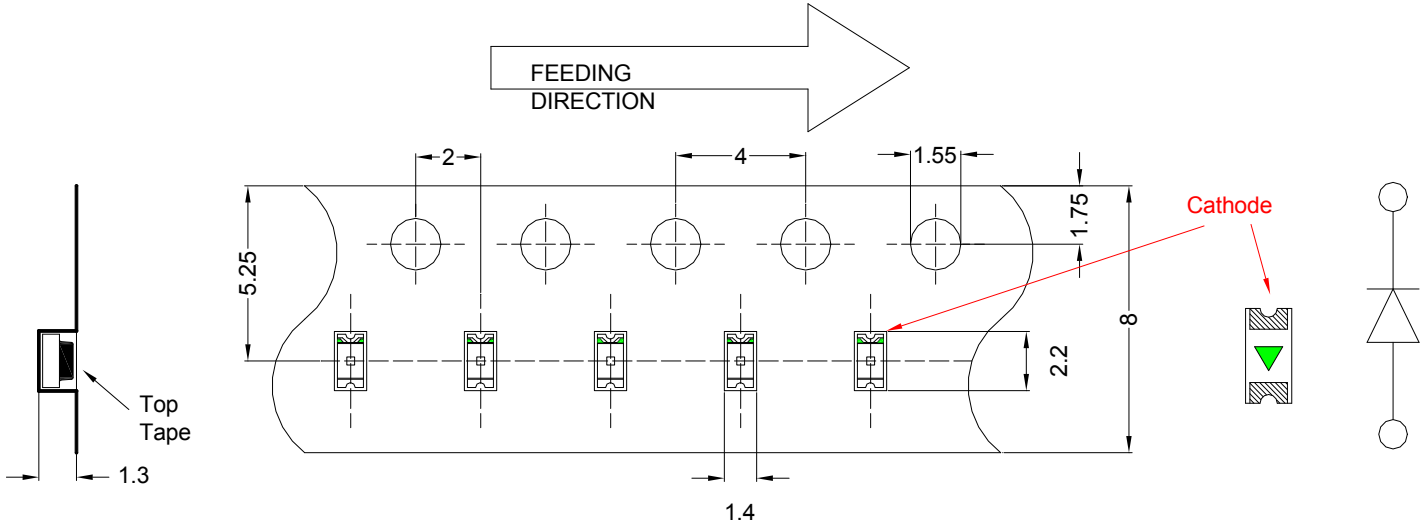


### Typical Spectral Distribution

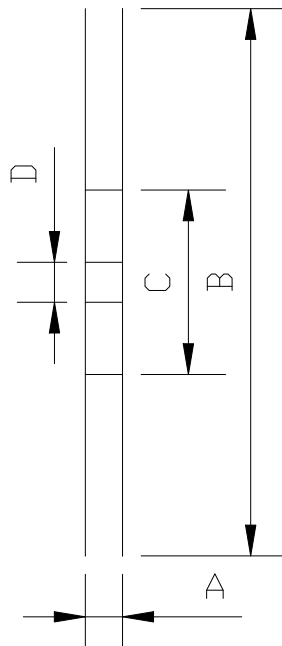
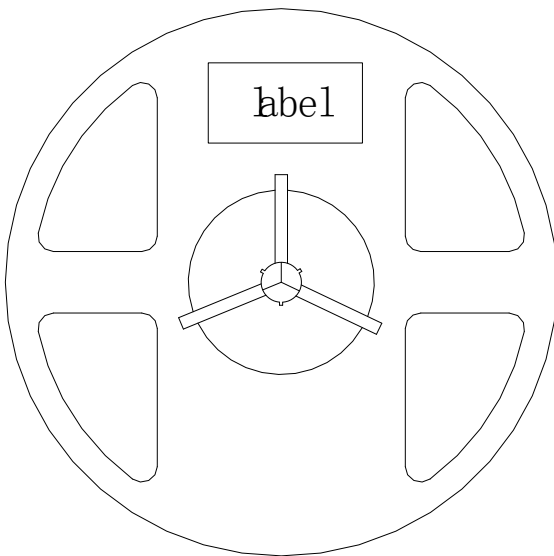


**Packaging Specifications**

■ **Carrier Tape Dimensions**



■ **Reel Dimension**



|   |            |
|---|------------|
| A | 8.0±0.1mm  |
| B | 178±1mm    |
| C | 60±1mm     |
| D | 13.0±0.5mm |

**NOTE:**

1. The tolerances unless mentioned ±0.1mm. Unit : mm
2. 3,000 pcs/Reel.



## Test items and results of reliability

| Type                   | Test Item                    | Test Conditions                   | Note      | Number of Damaged |
|------------------------|------------------------------|-----------------------------------|-----------|-------------------|
| Environmental Sequence | Reflow                       | Ta=260°C max<br>T=10s             | 2 times   | 0/22              |
|                        | Temperature Cycle            | -40°C 30min<br>↑↓<br>100°C 30min  | 100 cycle | 0/22              |
|                        | Thermal Shock                | -40°C 15min<br>↑↓<br>100°C 15min  | 100 cycle | 0/22              |
|                        | High Humidity Heat Cycle     | 30°C ⇔ 65°C<br>90%RH 24hrs/1cycle | 10 cycle  | 0/22              |
|                        | High Temperature Storage     | Ta=100°C                          | 1000 hrs  | 0/22              |
|                        | Low Temperature Storage      | Ta=-40°C                          | 1000 hrs  | 0/22              |
|                        | Humidity Heat Storage        | Ta=60°C<br>RH=90%                 | 1000 hrs  | 0/22              |
|                        | Low Temperature Storage      | Ta=-30°C                          | 1000 hrs  | 0/22              |
| Operation Sequence     | Life Test                    | Ta=25°C<br>IF=20mA                | 1000 hrs  | 0/22              |
|                        | High Humidity Heat Life Test | 60°C RH=90%<br>IF=10mA            | 500 hrs   | 0/22              |
|                        | Low Temperature Life Test    | Ta=-20°C<br>IF=20mA               | 1000 hrs  | 0/22              |

## Reflow Profile

### ■ Reflow Temp/Time



### Notes:

1. We recommend the reflow temperature  $245^{\circ}\text{C} (\pm 5^{\circ}\text{C})$ . the maximum soldering temperature should be limited to  $260^{\circ}\text{C}$ .
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.

### ■ Soldering iron

Basic spec is  $\leq 5\text{sec}$  when  $260^{\circ}\text{C}$ . If temperature is higher, time should be shorter ( $+10^{\circ}\text{C} \rightarrow -1\text{sec}$ ). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under  $230^{\circ}\text{C}$ .

### ■ Rework

1. Customer must finish rework within 5 sec under  $260^{\circ}\text{C}$ .
2. The head of iron can not touch copper foil
3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.



**Test circuit and handling precautions**

## ■ Test circuit



## ■ Handling precautions

## 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

## 2. Storage

2.1 It is recommended to store the products in the following conditions:

Humidity: 60% R.H. Max.

Temperature : 5°C~30°C (41°F~86°F)

2.2 Shelf life in sealed bag: 12 month at <5°C~30°C and <30% R.H. After the package is

Opened, the products should be used within a week or they should be keeping to stored at  $\leq 20$  R.H. with zip-lock sealed.

## 3. Baking

It is recommended to baking before soldering when the pack is unsealed after 72hrs. The Conditions are as followings:

3.1 70 $\pm$ 3°C x(12~24hrs) and <5%RH, taped reel type

3.2 100 $\pm$ 3°C x(45min~1hr), bulk type

3.3 130 $\pm$ 3°C x(15~30min), bulk type