

WCN-5707SD-DA15**SPECIFICATION**

| WCN | | | CUSTOMER Confirmed |
|--|------------|-------------|-----------------------|
| Prepared by | Checked by | Approved by | |
| Fei 2016-3-25 | Athena | | |
| REVISION RECORD A1: New Version issued (2016-3-25) | | | |

**REVISION: A1**

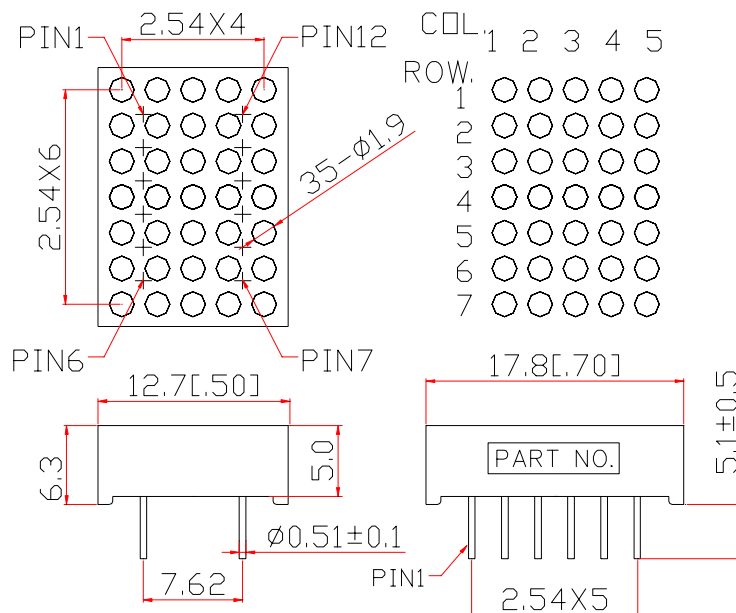
■ Features:

- High Reliability
- Color : Super Bright Red
- Low Power Requirement
- Flat Package and Light Weight
- Easy Assembly

■ Description:

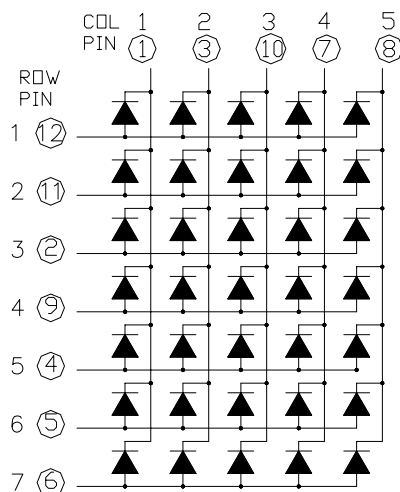
- 5X7 LED Dot Matrix
- ϕ 1.9 mm Dot and Pitch 2.54 mm
- Gray Face and Milky Diffused Dots

■ Outer Dimension:



Notes : Unless otherwise stated, The tolerance is ± 0.25 mm.

■ Circuit Diagram



■ Absolute Maximum Rating (Ta=25°C) / Per Dice:

| Parameter | Symbol | Condition | Color | Rating | Units |
|---|-----------------|------------------|-------|---------|-------|
| Maximal Power Dissipation (When completely Lighting) | P _d | — | Red | 65 | mW |
| Maximal Forward Current (When completely Lighting) | I _F | — | Red | 25 | mA |
| Peak Forward Current | I _{FP} | 1/8Duty 10khz | Red | 100 | mA |
| Reverse Voltage | V _R | — | Red | 5 | V |
| Operating Temperature Range | Topr | — | — | -40~+85 | °C |
| Storage Temperature Range | Tstg | — | — | -40~+85 | °C |

■ Electrical/Optical Characteristics Rating(Ta=25°C)

| Item | Symbol | Test conditions | Location | Rating | | | Units |
|---|------------------|----------------------------------|----------|--------|------|-------|-------|
| | | | | Min. | Typ. | Max. | |
| Forward Voltage | V _F | I _F =20mA | Per Dice | 1.80 | 2.0 | 2.60 | V |
| Reverse Current | I _R | V _R =5V | Per Dice | — | — | 100 | μA |
| Luminous Intensity | I _V | I _F =10mA | Per Dice | 4.001 | 6.5 | 10.5 | mcd |
| Wave Length | λ _P | I _F =20mA | Per Dice | — | 660 | — | nm |
| | λ _d | | | | 640 | | |
| Spectral Line Half Width | △λ | I _F =20mA | Per Dice | — | 20 | — | nm |
| Luminous Intensity Matching Ratio (Dot To Dot) | I _{V-M} | 1/8Duty I _{FP} =40mA | | | | 1.2:1 | |

■ Luminous Intensity Sorting (1/8Duty ; I_{FP} =40mA ; The Tolerance is +/-10%)

| BIN Color | L | M | N | O | P |
|--------------|-------------|-------------|------------|-------------|--------------|
| Red (mcd) | 4.001-5.000 | 5.001-6.100 | 6.101-7.20 | 7.201-8.500 | 8.501-10.500 |

■ Soldering Conditions: Soldering Temp. ≤+260°C

Soldering Time. ≤3sec.

(at 2mm Distance from The Case of Reflector Edge)

■ **Typical Elector-Optical Characteristics Curve:**

Fig1. Forward Current vs. Forward Voltage:

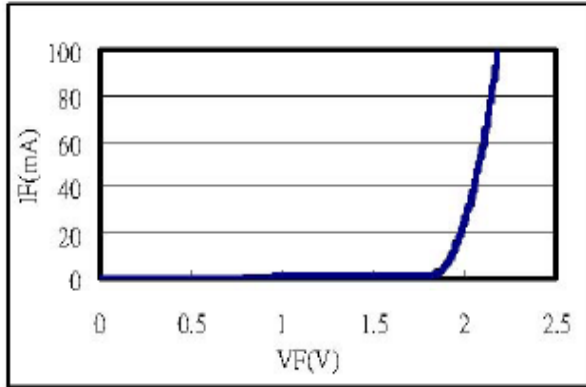


Fig2. Forward Current vs. Relative Intensity:

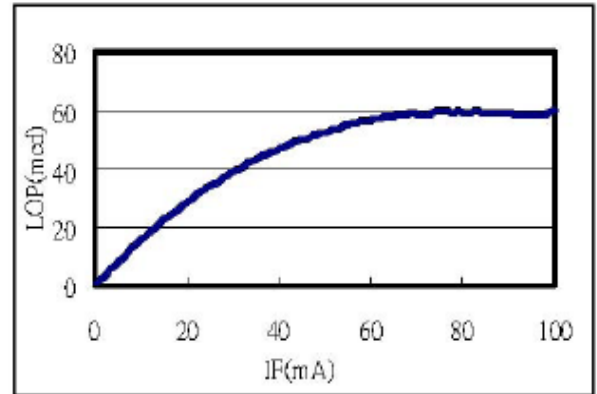


Fig3. Forward Current vs. Relative Wavelength:

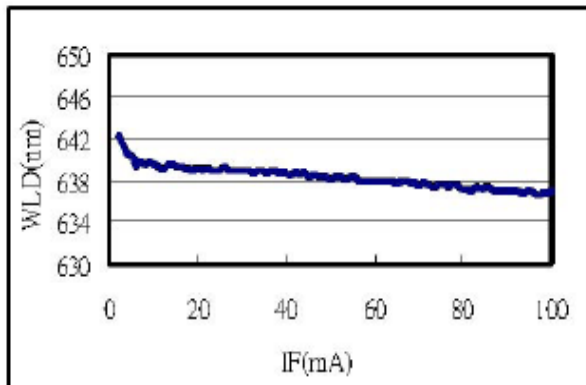


Fig4. Temperature vs. Relative Intensity:

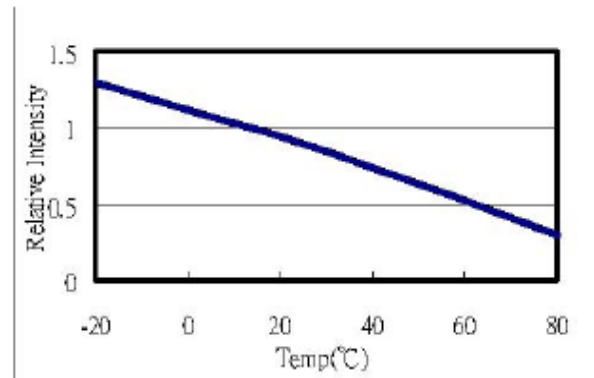


Fig5. Temperature vs. Relative Wavelength:

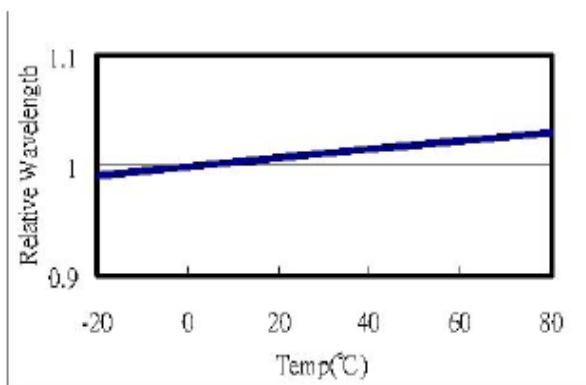
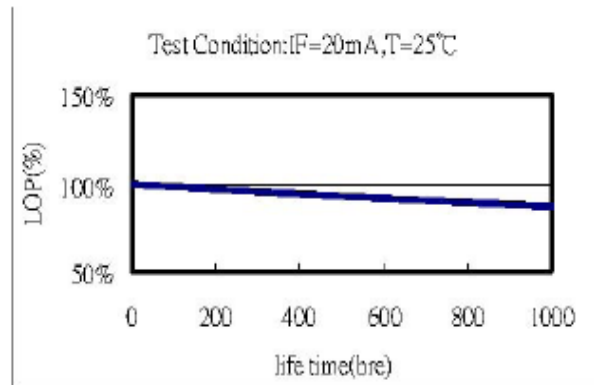


Fig6. Life Test at 20mA R.T. 1000hrs:



LED Displays Reliability Test:

| CLASSIFICATION | TEST ITEM | DESCRIPTION AND TEST CONDITION |
|--------------------|--|--|
| ENDURANCE TEST | OPERATION LIFE | EVALUATES RESISTANCE OF THE DEVICE WHEN OPERATED AT ELECTRICAL STRESS T _a = UNDER ROOM TEMPERATURE I _F = I _F max |
| | HIGH TEMPERATURE HIGH HUMIDITY STORAGE | EVALUATES MOISTURE RESISTANCE OF THE DEVICE WHEN STORED FOR A LONG TERM AT HIGH TEMPERATURE AND HUMIDITY T _a = 65±5°C RH=90~95%RH TEST TIME=240± 2Hrs |
| | HIGH TEMPERATURE STORAGE | EVALUATES DEVICE DURABILITY FOR LONG TERM STORAGE IN HIGH TEMPERATURE T _a = 85±5°C(COB: T _a =65±5°C) TEST TIME=1000Hrs(-24Hrs, +72Hrs) |
| | LOW TEMPERATURE STORAGE | EVALUATES DEVICE DURABILITY FOR LONG TERM STORAGE IN LOW TEMPERATURE T _a = -35±5°C TEST TIME=1000Hrs(-24Hrs, +72Hrs) |
| ENVIRONMENTAL TEST | TEMPERATURE CYCLING | EVALUATES RESISTANCE OF DEVICE AT THERMAL STRESSES OR EXPANSION AND CONTRACTION 85°C ~ 25°C ~ -35°C ~ 25°C 30min 5min 30min 5min 10 CYCLES(COB: T _{hot} =65°C, T _{cold} =-25°C) |
| | THERMAL SHOCK | EVALUATES DEVICE STRUCTURE AND STRUCTURE AND MECHANICAL RESISTANCE WHEN SUDDENLY EXPOSED AT SERVE CHANGES 85±5°C ~ -35±5°C 10min 10min 10 CYCLES(COB: T _{hot} =65°C, T _{cold} =-25°C) |
| | SOLDERABILITY | EVALUATES SOLDERABILITY ON LEADS OF DEVICE T.SOL=230±5°C DWELL TIME=5±1sec. |
| | SOLDER RESISTANCE | EVALUATES RESISTANCE TO THERMAL STRESS CAUSED BY SOLDERING T.SOL=260±5°C DWELL TIME=10±1sec. |

Packing method A:

- 200 pcs / Expandable Polyethylene.
- 1400 pcs / Box(360*175*130mm).
- 8400 pcs / Catton(550*380*280mm).

Packing method B:

- 28 pcs / IC Tube.(530*14.5*15.5)
- 2156 pcs / Box(537*175*125mm).
- 8624 pcs / Catton(550*380*280mm).